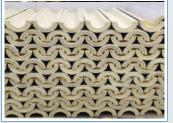
# Nasir & Sons Engineering Company

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# WELCOME NASIR & SONS ENGINEERING COMPANY

Nasir & Sons leadership and unparalleled research, development and manufacturing programs have put us at the forefront of industry advancement and technological breakthroughs. our professional engineers, technical and designers apply innovative state-of-the-art equipment and refrigerators to develop system that meet even the most complex refrigeration challenges.

## COMPANY INTRODUCTION

Nasir & Sons has establish in May 2009, we are specialized in the field or refrigeration manufacturer of insulated sandwich panel for cold storage and walk-in-room in Pakistan. We provide customized HVACR to Both industries and commercial concerns.

We are heavily investing in HVACR for seeking opportunity to provide state of art technologies for preserving products such as daily fruits, food, beverages, vegetables, fish, ice cream, meat, pharmaceuticals, etc processing in from of vehicles and stores.

We have an excellent engineering team that comprises of professional experienced engineers, designers, modern manufacturing equipment and biggest production volume in Pakistan, having valuable clients served at their doorsteps. Our experienced professionals have the capacity to make your dream into realities.

Being a part of Pak Business group with it's global presence give us the strength so that we will use all our capabilities for ensuring a credible and sustainable market share and able ourselves to explore new markets for high quality products. We will create an environment where young people can thrive, remain energetic and ultimately understand contributions and self-worth within the company.

## CORE COMPETENCIES

Provide high quality, affordable contract solutions

complete customer satisfaction

Create long term relationship with clients

Improve our service continuously

Respond immediately to the changing need of our clients



In House CAD Department

Consultation

Turn Key Projects Management

Sandwich Panels Installation

Refrigeration System Installation

After Sales Service Warranty Claims

24 Hour Emergency Local Services

1 Year Guarantee on Refrigeration Units10 Years Guarantee on Insulated Panels

#### WE **DEAL IN**

**✓** Cold Storage

Commercial Refrigeration

Blast- Freezers & Blast- Chillers

**✓** Refrigeration Trucks

Industrial Refrigeration

Self-Engine Units

Direct Driven Units

Eutectic Plates Units

Polyurethane Sandwich Panel

Moisture Units



### COLD STORE

Nasir & Sons is a leading Producer of Polyurethane (PU) Sandwhich for Cold Room, Blast Room and Anti Room. We Utilize Advance Technology in our Products in Pakistan. PU insulated Panels are Strong and can increase Space of Room with One-Third to One-Half the Thickness of concrete walls. PU panels are Durable, Corrosion Proff, Safe and Clean. The High Quality Insulation Creates an Excellent Barrier to Protect.



PU Insulation Panel				
PU Panel Thickness	50, 75, 100, 125, 150 mm			
PU Panel Length, Max.	10.6 m			
Panel with (Standard)	1168.4 mm			
Surface Material	Color Coated Galvanized Steel Sheet			
Sheet Thickness	0.050 mm			
Joint Material for PU Panels	RAL 9016			
PU Panels Joint Sealant	Polyurethane (PU) Rigid Foam			
Color	Approx. 40-45 kg/m3			
Insulation Material	0.018 Kcal/m. H C			
Density (PU)	Cam Lock (Galvanized)			
Thermal Conductivity	Silicone (Odorless Deoxime Type)			

Cold Room Door					
Cold Room Door Hinge Type		Size (WxH) 34"x76"			
Door Hing Skew Hinge (Die-Cast Zine)		Chromate	Withstood Open/Close Test. (1000,000 Repetitions)		
Door Latch  Safety Latch with Lock (Die-Cast Zine)		Treatment	Should Door Lock While Inside it Can Easily be Unlocked by Pushing the inside Bar		
Sealing for Doors Synthetic Rubber			Extrusion Forming Material		

Our Insulated Panels for Cold Storage, Freezer Room are Easy to install and Meet Strict Standards for Preservation of Foods. Our "Clean Room", Designed for Environment control, is suitable for food processing, Surgery Rooms, Pharmaceuticals and Electronics.



#### POLYURETHANE (PU) PANEL

Panel with (Standard)

Color RAL9016

1168.4 mm

Nylon cam-locking system

Foam Tongue

**Panel Thickness Surfacing Material** 50, 75, 100, 125, 150 mm **Color Steel Sheet** 

Wall Panel Length, Max. **Component Material** 10.6 m Hard Foamed Polyurethane

**Ceiling Length (Maximum)** 10.6 m

#### **MAJOR MEMBER**

**PANEL WEIGHT** 

**Color Steel Sheet Thickness** 

Joint System Com Lock

Joint Silicone Sealant

Thermal Conductivity K-Value 0.0177 Kcal/m2h 0C

**Sound Insulation Properties** 25 DBR

#### **COMPONENTS**

Item	Material	Finish	Color	Remarks
Sealing Material (Joints)	Silicon Sealing		White	Odorless Deoxime Type
Sealing For Doors	Synthetic Rubber	Extrusion Forming Material	Black	
Door Hinge	Safety Latch With Lock (Die-Cast Zine)	Chromate Treatment		Should Door Lock While Inside It Can Easily be Unlocked by Pushing the Inside Bar
Door Hinge	Skew Hinge (Die-Cast Zine)	Chromate Treatment		Withstood Open/ Close Test. (100,000 Repetitions)

0.050 mm

### CONDENSING & REFRIGERATION UNIT FEATURES

High Cooling with Low Power Consumption.

Designed for High Ambient Condition Up to 55C.

Condensing Coil with Inner Grooved Copper Tubes & Aluminum Fins.

Efficient Fans with External Motors for Single Phase and Three Phase.

High & Low Pressure Cut-Out Including Mounting Brackets, Wired to Terminal Stop.

Large Size Filter Dried, Moisture Indicator, Solenoid Valve, Oil Separator and Accumulator.

We are Suppliers of Excellent and High Quality Range of Refrigeration Units. These Refrigeration Units are Available in Various Sizes and Specifications. It includes Both Air- Cooled and Water – Cooled.

We Use The Best Quality Specially Designed With the Energy Efficient, Low Noise, Easy Maintenance and Compact Size which gives The Same High Quality Performance for Many Years.

### EVAPORATOR **UNIT** FEATURES

Fan – High Reliability, Lower temperature Resistance and Low Noise External Rotors Fans.

**Coil** – High Efficiency Heat Exchange With in Line Tube System for Minimum Loss of air Flow between Fans and large Surface Area for Better Cooling.

**Defrost** − Host Gas and electrical Heating Stainless Steel Pipe, high Leak Profanes at the Anti- Electrical Leakage and Long Life.

Unit Body – Galvanized Sheet, with Power Coated Painted, Corrosion Resistant and Nice Appearance Body.

Maintenance – Compact, Adjustable & Easy open Able Slide Panels for Easy installation.

### CONTROL PANEL

#### **FEATURES**

High Quality Galvanized Power Coated, Water Proof

Electrical Panel Box

Digital Temperature Controlled

Indication Lights

Magnet Contactor

**Y** Phase Failure

→ HP-LP

Protect Over Current Thermal Relay (Only Fan Motors)







High Quality Stainless steel with the mirror surface polishing.
Panasonic Robotic ensure 360 full smooth welding surface.



Refrigeration
Quick refrigeration, Stable Keep the
Temperature with 5 C to -15 C.



Body Tray High Quality Stainless steel tray with high stability and load capacity.



Door Sealing





Temperature control High precision digital display of control panel with the sound and light alarm of over temperature.



### MORTUARY REFRIGERATOR

"NS" Mortuary Refrigerator the Products with so Much Advanced Technology and Level. We Continue to Improve Our Products More and More. The Mortuary Coolers are a Series of Products for Hospital, Funeral Parlor and Postmortem Examination Department to Store the

### TECHNICAL PARAMETERS

Model numbers	NS-01BU-12CL	NS-02BU-12CL	NS-03BU-12CL	NS-04BU-12CL	NS-06BU-12CL
Outer size (LxWxH)	104"x32"x26"	104"x34"x48"	104"x34"x70"	104"x64"x48"	104"x64"x70"
Inner size (LxWxH)	78"x26"x18"	78"x26"x18"	78"x26"x18"	78"x26"x18"	78"x26"x18"
Opening size (WxH)	26"x18"	26"x18"	26"x18"	26"x18"	26"x18"
Stretcher size (LxW)	77"x25"	77"x25"	77"x25"	77"x25"	77"x25"
Rated temperature	10 ~ -10°C				
Power supply	220V, 50HZ				
Refrigerant	R404A	R404A	R404A	R404A	R404A

### TECHNICAL CONFIGURATION

<b>Model Numbers</b>	NS-01BU-12CL	NS-02BU-12CL	NS-03BU-12CL	NS-04BU-12CL	NS-06BU-12CL
Doors	1 PC	2 PC	3 PC	4 PC	6 PC
Compressor	1 PC	2 PC	3 PC	4 PC	6 PC
Stretchers	1 PC	2 PC	3 PC	4 PC	6 PC
LED Lights	1 PC	2 PC	3 PC	4 PC	6 PC
Control panels	1 PC	2 PC	3 PC	4 PC	6 PC







Omega Pipe Insulation are manufacture from Rigid Polyurethane Foam, which is characterized by its chemical synthesis, its closed cell structure, its low density and excellent thermal stability The product ranges to fit for Pipe of A1 to 22" N.P.B. and from 25mm to 50mm insulation thickness. The Standard of omega Pipe Insulation is 1 Meter. The Product is I Two Longitudinal Sections.

#### APPLICATION FIELDS

Within the temperature range of -180 C to +120 C.

Indoor or outdoor concealed or exposed uses.

In commercial and institutional buildings, housing Complexes, industrial facilities and plants.

#### **SALIENT FEATURES**

Rigid Polyurethane foam is a combination of strength, it is the most versatile insulation material for building industry.

These Thermal strength include are:

High thermal insulation.

High structural rigidity.

High water-vapour resistance.

High dimensional stability.

Light weight.







#### **ADVANTAGES**

- Excellent Heat deflection temperatures, with a relatively low coefficient of thermal insulation property.
- High surface hardness.
- High flexural rigidity and high impact strength, Very easy to transport, handle and install.
- Exhibit good resistance to alkalis, organic and inorganic acids, and excellent resistance to hydrocarbon solvents, oils and greases.
- Rot proof, mildew resistant, antiseptic, almost completely without odour and are physiologically suitable for most applications.

#### **FACINGS**

- Glass yarn reinforced Aluminum foil and Kraft paper is factory applied over the insulation.
- Especially recommended for the insulation of cold pipes running through warm and humid spaces, to prevent vapour condensation over the pipes.
- Longitudinal and transverse joints are wrapped with self-adhesive tape.

#### **PACKING**

Omega Pipe Insulation are packed in corrugated cardboard boxes resistant to impact.

#### TYPICAL PROPERTIES

Test	Unit	Value
ASTM D 1622	kg/ m <sup>3</sup>	50
ASTM D 1622	kN/ m <sup>2</sup>	200 <u>+</u> 50
ASTM C 518	W/m <sup>0</sup> K	0.020
ASTM C 355	Perm-In	1.5
	°C	-180 to +120
ASTM D 2842	% Vol.	2.0
ASTM D 2126	% Change	2.0
BS 4370	m/m <sup>0</sup> K	7x10
DIN 4102		B1, B2, B3
ASTM D 2856	%	90-95
	ASTM D 1622  ASTM D 1622  ASTM C 518  ASTM C 355  ASTM D 2842  ASTM D 2126  BS 4370  DIN 4102	ASTM D 1622 kg/m <sup>3</sup> ASTM D 1622 kN/m <sup>2</sup> ASTM C 518 W/m <sup>0</sup> K  ASTM C 355 Perm-In  C  C  ASTM D 2842 % Vol.  ASTM D 2126 % Change  BS 4370 m/m <sup>0</sup> K  DIN 4102

#### **OMEGA PIPE INSULATION**

Nominal Bore Pipe Sizes	Outer Diameter of Pipes	Insulation Thickness (inch)		
inch	mm	1"	1½"	2"
1/2"	21	~	~	~
3/4"	27	~	~	~
1"	33	~	~	~
11/4"	42	~	~	~
1 ½"	48	~	~	~
2"	60	~	· · · · · · · · · · · · · · · · · · ·	
2 ½"	73	~		
3"	89	~		
4"	114	~		
5"	141	<b>~ ~</b>		~
6"	168	~	· ·	
8"	219	~	~	~
10"	273		~	~
12"	324		~	~
14"	355			~
16"	406			~
18"	457			~
20"	508			~
22"	558			~

For pipe thickness above 2" plese contact our company.

#### THERMAL CONDUCTIVITY

Economical insulation is one of the main requirements made in the building industry, in technical insulation and in refrigeration etc. The most important condition for this economy is a high insulation capacity. Rigid Polyurethane foam is characterised by its unrivalled insulating effect. The closed cells of the finished foam are filled with the Vapprised blowing agent, which has an extremely low thermal conductivity. Static gas largely eliminates the possibility of Omega migration the rigid polyurethane foam, which is enclosed and impervious to diffusion, calculated values of 0.020 W/mK or lesser, could be established.

#### TECHNICAL COMPARISON

Following is a detailed comparison showing the performance of different insulating materials in terms of density, strength and thermal conductivity.

Insulant	Density kg/m³	Therm Con. W/m <sup>°</sup> K @10°C	Comp. Stren. KPa	Shear Stren. KPa	Rel. Moisture Absorption
EPS	15	0.040	35	100	Medium
EPS	30	0.037	110	N/A	Medium
XPS	32	0.027	300	170	Low
PUR	32	0.020	200	150	Medium
Phenolic Foam	32	0.027	170	50	High/Med
Cellular Glass	125	0.041	700	150	Low
Mineral/Galss Fibre	20	0.045	N/A	N/A	High

Matarial	Calorific Value (HU)			
Material	MJ/kg	MJ/m³	kg/m³	
Rigid PU Foam	27.0	~ 800	30	
Polychloroprem rubber	19.5	~ 1000	50	
Rubber	44.0	~ 2200	50	
Cotton	15.5	~ 700	45	
Wood	16.5	~ 8250	500	

The Calorific Value of PU foams in accordance with DIN 51900

EPS-Expanded Polystyrene,XPS- Extruded ploystyrene,PUR-Polyurenthane

### CHARACTERISTIC PARAMETERS OF THE FIRE BEHAVIOUR OF POLYURETHANE

#### **IGNITABLITY**

When exposed to Omega Polyurethane Foam remain stable up to temperature of 190oC to 200oC, longer exposure to elevated temperature may result in melting and decomposition. The flash ignition value of 290oC - 300oC was obtained using the Setchkin apparatus in accordance with ASTM D 1920(53).

#### **CONTRIBUTION TO FLAME SPREAD**

The contribution to Flame Spread of rigid Polyurethane foam is considerably reduced if they are provided with non-combustible facings such as Aluminium foil. Composite building materials of this sort attain a favourable fire safety classification such as Dn4102, NEN 338, BS 476 etc.

#### **CONTRIBUTION TO HEAT GENERATION**

In addition to the ignition risk and contribution to flame spread, the hazardous nature of combustible material is also characterised by their contribution to the overall Calorific Balance of the fire.



# PU PANELS PREFABRICATED WAREHOUSE BUILDINGS

PU sandwich panel is made of hot galvanized steel and PU Insulation. The inner and Outer Sheet molded in roll forming machine and the Polyurethane foam is injected and solidified and Joined in the inner part between the inner and outer sheet under high pressure. The Polyurethane Material has stable physical performance, it can combine with pre-painted Hot Galvanized Steel Sheets or Stainless Steel Sheet. The surface is smooth and the performance is Excellent. The Polyurethane Foam Sandwich Panel is fit for projects which have serious require of keeping Warm.

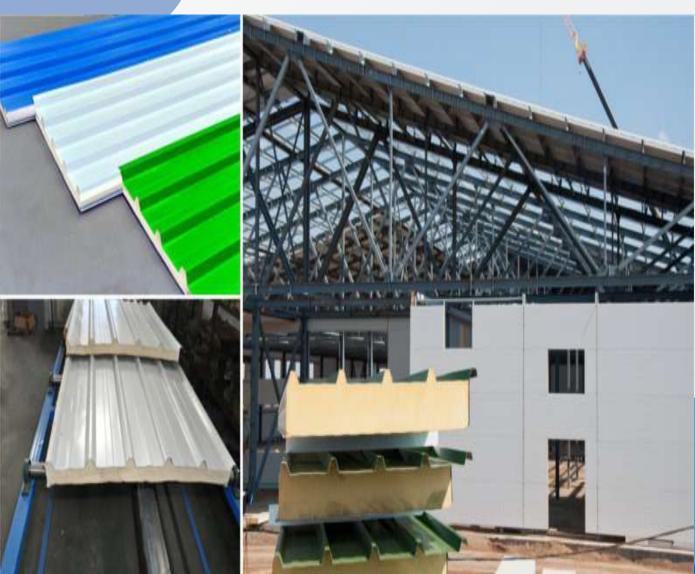
Polyurethane Sandwich Panel is an Environmental Protection and Fir proof Panel, Metal PUR Sandwich Panels have been widely used for Roofs, Walls and Door in the areas of large scale workshop, warehouse, super market, Office Building, Stadium, Waiting Room etc.







NS (Nasir & Sons) PUR Sandwcih roof and wall panel are a totally new model and specially design for Industrial and commercial buildings. All part of the panel are closely linked together with a high intensity. The inner wrapped fastener not only reduces the panel dependence of auxiliary structure, but also makes the buildings a more magnificent.



Double layer waterproof design enables the outer wall panel excellent waterproof performance. The microwave design of external layer increases the aesthetic appearance. Various designing greatly enrich the building effectiveness and the buildings appearance will be improved by using different types of panel. The high-qualified colorful panel makes buildings more fashionable and graceful, which make it first choice modern construction include residential and commercial building, industrial plants and warehouse, prefabricate house and public building.

#### PREFABRICATE INUSLATER HOUSE

NASECO Prefab Home is the largest and most diverse manufacturer of factory-built accommodation in Pakistan. The company has been building a wide variety of units for more than 10 years to many parts of Pakistan, supplying customers in the industrial, commercial and government sectors. We're driven by innovation and we live in it.The Leading Manufacturer of Prefabricated houses in Pakistan & Offices in Pakistan We are specialized in designing, manufacturing and construction of the prefabricated house, steel structure. Prefab Home is a leading manufacturer of prefabricated/ mobile homes, offices, labor camps, temporary site offices, guard rooms Etc.

#### **FEATURES**

Light Weight

The weight per square meter of Polyurethane Sandwich Panel is only  $10 \sim 14 \, \text{KG}$ 

Excellent Heat insulation Performance

Thermal Conductivity is as Low as 0.0185 W/mK

Excellent Fir proof B2

Simple and Quick Connection, Reduce the installation and cost.

#### **SPECIFICATIONS**

Roof Panel width: 970mm, 1000mm

Wall Panel Width: 950mm, 1000mm, 1150mm

PUR Thickness: 50mm, 75mm, 100mm, 150mm, 200mm

PUR Density: 30kgs/m3 - 45kgs/m3

Steel Thickness: 0.4mm, 0.5mm, 0.6mm, 0.7mm

Steel Colors: White, Grey, Blue, Red, any other color are available based on order on Quantity







